ENTREUPIA TECH PACK

A free beginner template to show a factory exactly what you want made.

HOW IT WORKS

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WELCOME TO YOUR TECH PACK

A tech pack is the instruction file a factory makes your garment from: how it looks, its measurements, the fabric, prints and labels. The clearer it is, the fewer surprises you get on price, samples and delivery.

This template is made for first-time brands. Fill in what you know and leave the rest blank. A factory or a tech pack specialist can help you finish it, and nothing here is final until you approve your sample.

GOOD TO KNOW

Fill it in on a computer in Adobe Acrobat Reader (free) to type in the fields and add images. **Measurements are in centimetres.** Want a specialist to finish it for you? Tell us when you submit, and we can recommend tech pack specialists from our network.

FROM IDEA TO FINISHED PANTS

01 **FILL IN THIS TECH PACK**

Add your design, measurements, fabric and labels. Blank fields are fine.

02 **GET YOUR FREE FACTORY MATCH PREVIEW**

Submit your project at **entreupia.com/pages/factory-match-preview** and upload this file. Referred by one of our partners? Use **entreupia.com/pages/start** instead.

03 **SEE WHICH FACTORIES FIT**

Our production team reviews your project and sends your preview within 24 hours: a straight verdict, a budget estimate and matched factory profiles.

04 **SAMPLE**

The factory makes a sample from your tech pack. You check it against this file and ask for any changes.

05 **PRODUCTION**

Once you approve the sample, your order is made to the same tech pack.

BEFORE YOU START

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1 MEASUREMENTS

All measurements are in centimetres, with the pants laid flat on a table. Not sure where to start? Measure a pair of pants you love with the guide on page 8 and use it as your size M. Want to change more than the measurements, like adding a pocket or mixing fabrics? Describe it on page 5 and add a drawing. If you already have sewing patterns, attach them when you submit.

2 QUANTITIES

Every factory has a minimum order quantity (MOQ): the fewest pieces it will make of one design, and often of one colour. It varies a lot from factory to factory. See what fits your numbers with our free MOQ Fit Check at **entreupia.com/pages/moq-fit-check**.

3 FABRIC AND COLOUR

Fabric weight is given in GSM (grams per square metre): the higher the number, the thicker and warmer the fabric. Brushed fleece is soft and fluffy inside; French terry has small loops inside and is a little lighter. Colours are matched with Pantone TCX codes, the colour system made for fabric. No code yet? Write the colour name and add a photo, and the factory can suggest the closest match.

4 LABELS AND PACKAGING

Waistband labels, care labels and hang tags are made separately and often have their own minimums. Note what you want on page 11. Packaging wishes, like folding or polybags, go in the comments on page 5.

PRODUCT OVERVIEW

ENTREUPIA

FRONT

CLICK TO ADD AN IMAGE
or print this page and draw by hand

BACK

CLICK TO ADD AN IMAGE
or print this page and draw by hand

Add a sketch, a mockup or a photo of similar pants for the front and the back.

DETAILS

ENTREUPIA

COMMENTS ABOUT YOUR PRODUCT OR DESIGN

Fit, waistband, drawcord, pockets, cuffs, packaging, anything a factory should know.

DETAIL IMAGES

Close-ups, stitching, trims or reference photos.

CLICK TO ADD AN IMAGE
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YOUR DESIGN FRONT

ENTREUPIA

MAIN ARTWORK

CLICK TO ADD AN IMAGE
or print this page and draw by hand

HEIGHT ____ cm

WIDTH ____ cm

MORE ARTWORK ON THIS SIDE

Small logos or extra prints, one per box. Write where it goes, its size and how it is made.

PRINT OR EMBROIDERY

- ◯ Screen print
- ◯ Puff print (raised)
- ◯ Embroidery
- ◯ Digital print (DTG)
- ◯ Heat transfer
- ◯ Other: ____

PLACEMENT

e.g. left leg, 8 cm below the pocket

COLOUR REFERENCE

Pantone code(s)

Nothing on this side? Leave it blank.

YOUR DESIGN BACK

ENTREUPIA

MAIN ARTWORK

CLICK TO ADD AN IMAGE
or print this page and draw by hand

HEIGHT ____ cm

WIDTH ____ cm

MORE ARTWORK ON THIS SIDE

Small logos or extra prints, one per box. Write where it goes, its size and how it is made.

PRINT OR EMBROIDERY

- ◯ Screen print
- ◯ Puff print (raised)
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- ◯ Digital print (DTG)
- ◯ Heat transfer
- ◯ Other: ____

PLACEMENT

e.g. left leg, 8 cm below the pocket

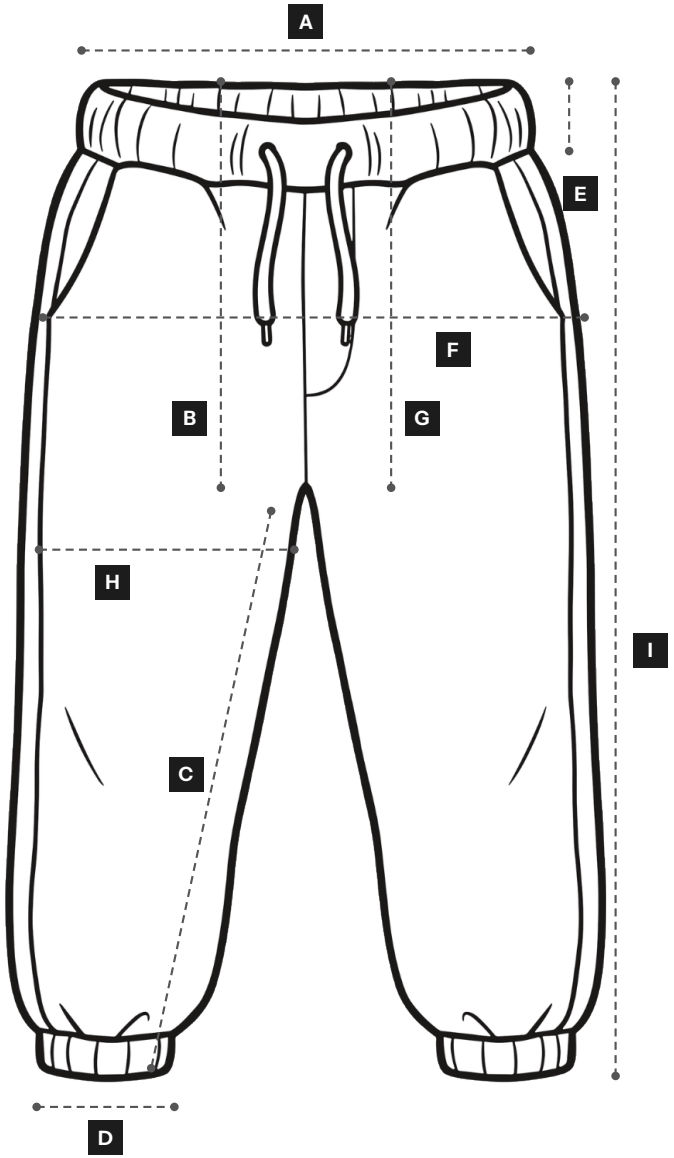
COLOUR REFERENCE

Pantone code(s)

Nothing on this side? Leave it blank.

MEASUREMENT GUIDE

ENTREUPIA



FILL IN YOUR MEASUREMENTS ON THE NEXT PAGE

Each letter matches a line in the table.

MEASUREMENTS

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	MEASUREMENT	HOW TO MEASURE (LAID FLAT, IN CM)	XS	S	M	L	XL	XXL
A	**Waist width**	Top of the waistband, side to side, relaxed (not stretched)						
B	**Front rise**	From the top of the waistband to the crotch seam, at the front						
C	**Inside leg**	From the crotch seam down the inside leg to the hem						
D	**Leg opening**	Width of the cuff end						
E	**Waistband height**	Height of the waistband						
F	**Hip width**	Side to side at the widest point, about 18 cm below the waist						
G	**Back rise**	From the top of the waistband to the crotch seam, at the back						
H	**Thigh width**	One leg, side to side, 2.5 cm below the crotch						
I	**Outside leg**	From the top of the waistband down the side to the hem						

PIECES PER SIZE

How many of each size for the sample and for the order.

	XS	S	M	L	XL	XXL
Sample						
Order						

SPECIAL REQUESTS ABOUT THE FIT

e.g. relaxed, tapered, cropped. Using waist sizes like 30 or 32, or inches? Write it here.

FABRIC

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MATERIAL

- ◯ 100% cotton
- ◯ 80% cotton, 20% polyester
- ◯ 100% organic cotton
- ◯ Other:

WEIGHT (GSM)

- ◯ About 300 GSM: light, all-season
- ◯ About 350 GSM: medium
- ◯ About 400 GSM: heavy
- ◯ 450 GSM or more: extra heavy, boxy
- ◯ Other:

INSIDE OF THE FABRIC

- ◯ Brushed fleece (soft, fluffy inside)
- ◯ French terry (small loops inside)
- ◯ Not sure yet

FINISH

- ◯ Solid colour (no wash)
- ◯ Washed or vintage effect
- ◯ Not sure yet

FABRIC COLOUR

Pantone TCX code

Colour name

More than one colour? List them all.

COLOUR OR FABRIC PHOTO

CLICK TO ADD AN IMAGE

or print this page and draw by hand

TRIMS AND COMMENTS

e.g. drawcord colour and ends, elastic, rib colour

LABELS AND TAGS

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WAISTBAND LABEL

The label inside the back of the waistband, often your logo and the size.

CLICK TO ADD AN IMAGE
or print this page and draw by hand

Size (width x height)

Type (woven, printed, card, other)

Notes

CARE LABEL

Washing instructions, fibre content and country of origin, usually in the side seam.

CLICK TO ADD AN IMAGE
or print this page and draw by hand

Size (width x height)

Type (woven, printed, card, other)

Notes

HANG TAG

The card tag attached at purchase, often with price and barcode.

CLICK TO ADD AN IMAGE
or print this page and draw by hand

Size (width x height)

Type (woven, printed, card, other)

Notes

Care labels have rules on what they must show, and they differ by country. Check the rules where you sell.

REFERENCE IMAGES

ENTREUPIA

Mood board, inspiration and pants you like the look or feel of. Say what you like about each one.

CLICK TO ADD AN IMAGE
or print this page and draw by hand

What you like about it

CLICK TO ADD AN IMAGE
or print this page and draw by hand

What you like about it

CLICK TO ADD AN IMAGE
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What you like about it

READY TO FIND YOUR FACTORY?

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